

Work Order ID 136337

Thursday, September 03, 2015 10:37:56 AM

136337

Page 1

Item ID: D412-760-111

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Aft Cabin Wall & Pylon Protector

Start Date: 9/2/2015 Start Qty: 2.00

2

Cust Item ID:

Required Date: 9/2/2015 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: *MCJ*

Date: *SEP 03 2015*

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN D412-760	G

*DAS
6
9-89*

100 Document Control

0.00

100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D412-760-111 CHG002

*DAS
27
9-89*

SEP 10 2015

MCJ 1509-09

110 Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

*DAS
6
9-89*

SEP 02 2015

120 QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

*DAS
27
9-89*

SEP 10 2015

Work Order ID 136337

Thursday, September 03, 2015 10:37:56 AM

136337

Page 2

Item ID: D412-760-111
 Revision ID:
 Item Name: Aft Cabin Wall & Pylon Protector
 Start Date: 9/2/2015 Start Qty: 2.00
 Required Date: 9/2/2015 Req'd Qty: 2.00
 Reference:

Accept

N900040100

Setup Start ***NS1***
 Stop ***NS2***

Cust Item ID:
 Customer:

Approvals: Process Plan:
 QC:

Date:
 Date:

Tooling:
 SPC (Y/N):

Date:
 Date:

Run Start ***NR1***
 Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-760-011 Location:FG040								
									SEP 10 2015
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									
									MLJ SEP 10 2015
									MLJ SEP 10 2015

Sold

✓ *DAB*
6
9-89

MLJ

MLJ

Thursday, September 03, 2015 10:39:29 AM

Page 1

136337

D412-760-111

Start Date: 9/2/2015**Required Date:** 9/2/2015

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 11.04.19 per ecn10-646 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3933-1		Manufactured	No			110	Each	0.0000	1	2			DAS 6 9-89
D3933-1									**	136339			SEP 6 9 1989
Aft Wall Protector													
D3933-2		Manufactured	No			110	Each	0.0000	1	2			DAS 6 9-89
D3933-2									**	136340			DAS 26 9-89
Aft Wall Protector, RH													
D3935-1		Manufactured	No			110	Each	1.0000	1	2			DAS 6 9-89
D3935-1									**	1 x B/36341			DAS 26 9-89
Pylon Wall Protector, LH													
					<u>Location</u>		<u>Loc Qty</u>			<u>Loc Code</u>			
					ST500		1						
					133050		1						
D3935-2		Manufactured	No			110	Each	1.0000	1	2			DAS 6 9-89
D3935-2									**	1 x B/36342			DAS 26 9-89
Pylon Wall													
					<u>Location</u>		<u>Loc Qty</u>			<u>Loc Code</u>			
					ST500		1						
					133632		1						
D3942-1		Manufactured	No			110	Each	8.0000	14	28			
D3942-1									**	20 x B/36343			DAS 6 9-89
Angle													
					<u>Location</u>		<u>Loc Qty</u>			<u>Loc Code</u>			
					ST068		8						
					134944		8						

Picklist Print

Thursday, September 03, 2015 10:39:29 AM

Page 2

Work Order ID: 136337

136337

Parent Item: D412-760-111

D412-760-111

Parent Item Name: Aft Cabin Wall & Pylon Protector

Start Date: 9/2/2015

Required Date: 9/2/2015

Start Qty: 2.00

Required Qty: 2.00

D3942-3 Manufactured No

110 Each

16.0000

10 20

D3942-3

Clip

DAS
27
9-89

X2

Location

Loc Qty

Loc Code

ST068

16

134866

16

** 4x B136345 DAS
6
9-89

DAS
26
9-89

MS27039-4-10

Purchased No

110 Each

84.0000

4 8

MS27039-4-10

Screw

DAS
27
9-89

X2

Location

Loc Qty

Loc Code

ST283

84

m131885

84

**

DAS
6
9-89

DAS
26
9-89

MS27039-4-14

Purchased No

110 Each

70.0000

6 12

MS27039-4-14

SCREW

DAS
27
9-89

X2

Location

Loc Qty

Loc Code

CA

13

m129682

13

ST283

57

m131197

57

**

DAS
6
9-89

DAS
26
9-89

MS27039-5-08

Purchased No

110 Each

32.0000

6 12

MS27039-5-08

Screw

DAS
27
9-89

X2

Location

Loc Qty

Loc Code

ST282

32

m131896

32

**

DAS
6
9-89

DAS
26
9-89

SEP 02 2015

Thursday, September 03, 2015 10:39:30 AM

Shop Packet Print

Page 2

Picklist Print

Thursday, September 03, 2015 10:39:30 AM

Page 3

Work Order ID: 136337

Parent Item: D412-760-111

Parent Item Name: Aft Cabin Wall & Pylon Protector

136337

D412-760-111

Start Date: 9/2/2015

Required Date: 9/2/2015

Start Qty: 2.00

Required Qty: 2.00

MS27039-5-12

Purchased

No

110

Each

37.0000

8

16

MS27039-5-12

Screw

**

DAS
26
9-89

DAS
26
9-89
SEP 02 2015

Location

Loc Qty

Loc Code

ST282

37

m131886

37

DAS
27
9-89

72

16

Thursday, September 03, 2015 10:39:30 AM

Shop Packet Print

Page 3

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27
9-89

SEP 10 2015

IIN-D412-760

Page 42 of 43

Qty -111	Qty -113	Part Number	Description
X		D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
	X	D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
1	1	D3933-1	LH AFT CABIN WALL PROTECTOR
1	1	D3933-2	RH AFT CABIN WALL PROTECTOR
1		D3935-1	LH PYLON PROTECTOR
1		D3935-2	RH PYLON PROTECTOR
	1	D3935-3	LH PYLON PROTECTOR
	1	D3935-4	RH PYLON PROTECTOR
14	14	D3942-1	ANGLE
10	10	D3942-3	CLIP
4	4	MS27039-4-10	SCREW
6	6	MS27039-4-14	SCREW
6	6	MS27039-5-08	SCREW
8	8	MS27039-5-12	SCREW

Qty -211	Qty -213	Qty -215	Qty -217	Part Number	Description
X				D412-760-211	BAGGAGE COMPARTMENT PROTECTOR KIT
	X			D412-760-213	BAGGAGE COMPARTMENT CEILING PROTECTOR KIT
		X		D412-760-215	CARGO FLOOR PROTECTOR KIT
			X	D412-760-217	LIGHTWEIGHT BAGGAGE COMPARTMENT PROTECTOR KIT
36	7	8		D3628-1	CUPPED WASHER
			43	D3628-5	CUPPED WASHER
1				D3876-1	RH FORWARD WALL PROTECTOR
1				D3876-3	FORWARD WALL PROTECTOR
1				D3876-5	LH WALL PROTECTOR
1				D3876-7	AFT WALL PROTECTOR
1				D3876-9	RH AFT WALL PROTECTOR
1		1		D3876-11	FLOOR PROTECTOR
1				D3876-13	DOOR PROTECTOR
1		1		D3952-1	PLACARD
			1	D3952-3	PLACARD
	1			D4438-1	CEILING PROTECTOR
			1	D4640-1	RH FWD WALL PROTECTOR
			1	D4640-3	FORWARD WALL PROTECTOR
			1	D4640-5	LH WALL PROTECTOR
			1	D4640-7	AFT WALL PROTECTOR
			1	D4640-9	RH AFT WALL PROTECTOR
			1	D4640-11	FLOOR PROTECTOR
			1	D4640-13	DOOR PROTECTOR
			1	D4640-15	CEILING PROTECTOR
36		8	36	80-004-2-6	INSERT
	7		7	80-004-2-8	INSERT
36		8	36	MS27039-1-04	SCREW
	7		7	MS27039-1-05	SCREW
	3		3	MS27039-1-10	SCREW
	6		6	NAS1149F0363P	WASHER (AN960-10)

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Revision: G
Date: 13.01.03